



#### Introduction -

The **ISaGRAF WinPAC-8000** Series **(WP-8137/8437/8837 / 8147/8447/8847 / 8057/8357/8757)** is the new generation WinCE 5.0 based ISa-GRAF PAC (Programmable Automation Controller) from ICP DAS. Each WP-8xx7 is equipped with a PXA270 CPU (520 MHz) running a Windows CE 5.0 operating system, a variety of input/output ports (VGA, USB, Ethernet, RS-232/485), and a range of I/O slots that can be used to integrate high performance parallel I/O modules (high profile I-8K Series) or serial I/O modules (high profile I-8K Series).

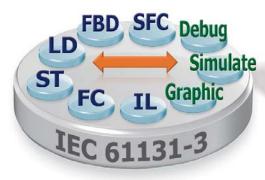
The benefits of running Windows CE 5.0 on a WinPAC device include hard real-time capability, small core size, fast boot speed, interrupt handling at a deeper level and achievable deterministic control. WinPAC devices are also capable of running ISaGRAF and PC-based control software, such as Visual Basic .NET, Visual C#, etc., providing all of the best features of both traditional PLCs and Windows capable PCs.

#### ISaGRAF Features -

ISaGRAF is the most powerful SoftLogic package on the market, and is a PLC-like software suite application that supports IEC 61131-3 standard PLC programming languages (LD, FBD, SFC, ST, IL) and Flow Chart (FC). ISaGRAF can be used to execute applications generated by the ISaGRAF workbench on any ISaGRAF PAC.

The features of the ISaGRAF workbench Ver. 3.x include:

- IEC 61131-3 Standard Open PLC Programming Languages (LD, FBD, SFC, ST, IL) + Flow Chart (FC)
- Auto-scan I/O
- Online Debug/Control/Monitor, Offline Simulation
- Simple Graphic HMI
- Support Soft-GRAF HMI





## Applications

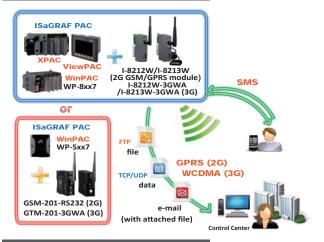
#### Soft-GRAF Studio Colorful HMI



#### Schedule Control



## 2G/3G Wireless Application



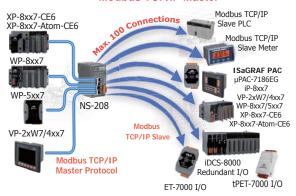
#### Modbus RTU/TCP Slave Ports



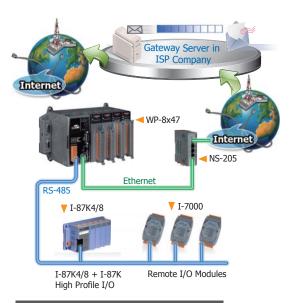
#### Modbus Master Ports

# Modbus RTU/ASCII Master WP-8xx7 Modbus Device M-7000 Modules tM-7000 I/O RS-485

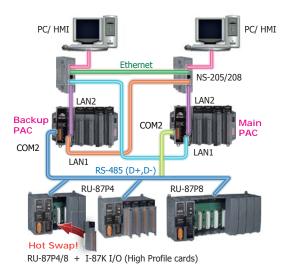
#### **Modbus TCP/IP Master**



#### Send Email with one Attached File



#### Hot-Swap Redundant System





# PAC Specifications \_\_\_\_\_

Models		WP-8137	WP-8437	WP-8837	WP-8147	WP-8447	WP-8847	WP-8057	WP-8357	WP-8757	
System So	ftware	•	•								
OS						Windows CE 5.0	)				
.Net Compact Framework		3.5									
Embedded Service		FTP server, Web server									
Multilangua	ge Support		English,	German, French	, Spanish, Russia	ın, Italian, Korea	an, Simplified Ch	inese, Tradition	al Chinese		
Developme	ent Software										
	ISaGRAF Ver.3	IEC 61131-3 standard.									
ISaGRAF Software	Languages	LD, ST, FBD, SFC, IL & FC; Support Soft-GRAF HMI: XP-8xx7-CE6, XP-8xx7-Atom-CE6, WP-8xx7/5xx7 and VP-2xW7/4xx7 PAC									
	Max. Code Size	1 MB									
Scan Time		3 ~ 15 ms for normal program; 15 ~ 50 ms for complex or large program									
Non-ISaGRA	<b>\</b> F	Options: MS eVC++ 4.0 or VS.NET 2005/2008 (VB.NET, C#.NET)									
Web Servi	ce										
Web HMI		PC running Internet Explorer can monitor/control PAC via Internet/modem									
Security		Support three levels username and password protection. (high/middle/low)									
CPU Modu	le										
CPU					ı	XA270, 520 MH	Z				
SDRAM		128 MB									
Dual Battery	y Backup SRAM	512 KB; data valid up to 5 years (for retain variables)									
Flash		128 MB				96 MB		128 MB			
EEPROM						16 KB					
Memory Exp	oansion		microSD socke	et with one micro	SD card (suppo	rt up to 32 GB)		CF slot with on	e CF Card (supp	ort up to 32 GB	
RTC (Real T	ime Clock)			Provide	e second, minut	e, hour, date, da	y of week, mont	th, year			
64-bit Hard	ware Serial Number				Yes, for	Software Copy F	rotection				
Dual Watch	dog Timers					Yes					
Programma	ble LED Indicator					1					
Rotary Swite	ch					Yes (0 ~ 9)					
DIP Switch		-	Yes (	8 bits)	-	Yes (	B bits)	-	Yes (	8 bits)	
Audio					-			Microph	one-In and Earp	hone-Out	
VGA & Con	nmunication Ports	•									
VGA		640 x 48	Yes 30, 800 x 600, 1	024 x 768				es , 800 x 600			
Ethernet			640 x 480, 800 x 600, 1024 x 768 640 x 480, 800 x 600  RJ-45 x 2, 10/100 Base-TX (Auto-negotiating, LED indicators)								
USB 1.1 (host)			2			1	3,		2		
USB 1.1 (flost)					-				1		
COM 0	•		Internal communication with the high profile I-87K series modules in slots								
COM 1					(to update firm)						
COM 2				R	S-485 (Data+, D	ata-) with interr	nal self-tuner AS	IC;			
COIVI 2				2500 V <sub>DC</sub> isolate	d for WP-8131 a	nd WP-8141; 30	000 V <sub>DC</sub> isolated		S.		
COM 3		-		'es	-			Yes			
			1	5-485 (RxD, TxD,	CTS, RTS and (	SND for RS-232,	Data+ and Data		non-isolated		
COM 4		-	Y	'es	-			Yes			
				RS-232 (Rx	D, TxD, CTS, RT	S, DSR, DTR, CE	), RI and GND);	1			
COM 5					-			Yes		-	
					RS-232 (RxD	TxD, and GND)	; non-isolated				
I/O Expan	sion Slots	1	T	T	I	I	I	I	T	T	
Slot Numbe	r	1	4	8	1	4	8	0	3	7	
Mariania				N	lote: For High Pr	ofile I-8K and I-	8/K Modules On	nly			
Mechanica	11			05 *	nna v 122 mana v	111 mans - W/D 01	127 M/D 0147				
Dimensions (W x L x H)					nm x 132 mm x nm x 132 mm x						
		231 mm x 132 mm x 111 mm: WP-8437, WP-8447, WP-8357									
		355 mm x 132 mm x 111 mm: WP-8837, WP-8847, WP-8757  DIN-Rail or Wall Mounting									
	untal .				DIN-	Rail of Wall Mou	inung				
Operating T						25 .7500					
Operating Temperature		-25 ~ +75°C									
Storage Temperature  Ambient Relative Humidity		-30 ~ +80°C 10 ~ 90% RH (non-condensing)									
Power Power	lative numbrily				10 ~ 90	vo k⊓ (⊓UN-CON	ucusing)				
						.10 .20 1/					
Input Range						+10 ~ +30 VDC					
Isolation		1 kV  Yes, with one power relay (1 A @ 24 Vbc) for alarm									
Redundant Power Inputs		8 W	25 W		es, with one pol		30 W	m 8 W	30 W	30 W	
Capacity	ın.			25 W		30 W					
Consumptio	11	7.3 W	9.1 W	9.6 W	7.3 W	9.1 W	9.6 W	7.3 W	9.1 W	9.6 W	

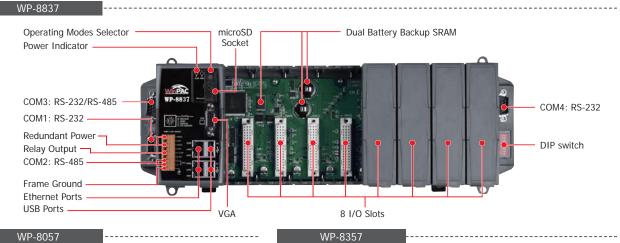
# ISaGRAF Specifications \_\_\_\_\_\_

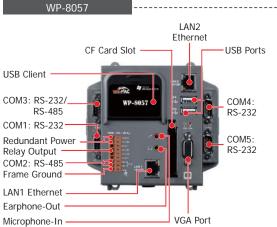
Protocols (N	lote that certain protoco	Is require optional devices)					
NET ID		1~255, user-assigned by software					
Modbus TCP/IP Master		Link to a max. of 100 devices that support Standard Modbus TCP/IP Slave protocol (FAQ-113)					
Modbus RTU/ASCII Master		A max. of 10 ports: COM1 ~ 14 (To connect to other Modbus Slave devices). Support Multi-ports. (*)					
Modbus RTU Slave		A max. of 5 ports: COM1; one of COM2/3, COM4 ~ 8 (For connecting ISaGRAF, PC/HMI/OPC Server & HMI panels). (*)					
Modbus TCP/IP Slave		Two Ethernet ports (LAN1 & LAN2) support up to 32 connections. If the PAC uses 1 connection to connect each PC/HMI, it can connect to up to 16 PCs/HMIs; If the PAC uses 2 connections to connect each PC/HMI, it can connect to up to 32 PCs/HMIs; If one of the Ethernet port malfunctions, the other one can still be used to connect to the PC/HMI.					
Web HMI Proto	ocol	Ethernet Ports for connecting a PC running Internet Explorer.					
User-defined Protocol		Custom protocols can be applied at COM1~14 using Serial communication function blocks. (*)					
I-7000 & I-87K RS-485 Remote I/O		One of COM2~3 supports I-7000 I/O modules, I-87K base + I-87K Serial I/O boards, or RU-87Pn + I-87K High Profile I/O boards as remote I/O. A max. of 255 I-7000/87K remote I/O modules can connect to one PAC. (*)					
M-7000 Series	Modbus I/O	A max. of 10 RS-485 ports (COM1~14). Each port can connect to up to 32 M-7000 Modules.					
Modbus TCP/IP I/O		LAN2 supports ICP DAS Ethernet I/O: I-8KE4-MTCP and I-8KE8-MTCP. If LAN2 malfunctions, it will automatically switch to LAN1 to continuously work. (The IP address for LAN1 and LAN2 should be set in the same IP domain) (FAQ-042)					
FRnet I/O		Enable a max. of 8 pcs. I-8172W boards in slot 0~7 to be used to connect to FRnet I/O modules, such as FR-2053, FR-2057, FR-32R, FR-32P. Each I-8172W board can link to a max. of 256 DI plus 256 DO channels. (FAQ-082, 154)					
Send Email		Provide functions to send email with a single attached file via the Ethernet port.					
Ebus		Used to exchange data between ICP DAS ISaGRAF Ethernet PACs via the Ethernet port. (LAN2 Port only)					
SMS: Short Message Service		WP-84x7/88x7's COM4/5 and WP-81x7's COM1/COM5 can link to a GSM Modem to support SMS. The user can request data/control the controller via a cellular phone. The controller can also send data and alarms to the user's cellular phone. Optional GSM Modem: GTM-201-RS232 (850/900/1800/1900 GSM/GPRS External Modem)					
MMICON/LCD		COM4 or COM5 and supports the ICP DAS MMICON. (*)					
UDP Server & I Exchange Mess	UDP Client : sage & Auto-report	LAN1 or LAN2 support UDP Server and UDP Client protocols allowing messages to be sent/received to/from a PC/HMI or other device For example, data can be automatically reported to the InduSoft's RXTX driver.					
TCP Client : Exchange Message & Auto-report		LAN1 or LAN2 supports the TCP Client protocol allowing messages to be sent/received to/from a PC/HMI or other device that support the TCP server protocol. Ex: automatically report data to InduSoft's RXTX driver, or to connect a location camera.					
GPRS/SMS		Enable the I-8212W (2G/3G) card allowing short messages to be sent/received to/from or to access a dial up connection to link to the Internet and using a GPRS connection to send an email or communicate with remote stations using the "FTP Client" (FAQ-151) or the "TCP Client"/"UDP Server"/"UDP Client" (FAQ-143) protocols.					
SQL Client		Support for the SQL Client function that allows data to be written (or read from) a Microsoft SQL Server (2000 SP3, 2005, 2008).					
Hot-Swap and Redundant System		This redundant system has setup two "Active IP" address point to the active LAN1 and LAN2 ports always. One or more PC/HMI/SCADA can communicate with this redundant system via one of the two given active IP. So the PC/HMI/SCADA can access to the system easily without any notice about which WP-8xx7 is currently active.  Moreover, the new redundant system can integrate with the RU-87P4/87P8 Expansion Unit plus the I-87K high-profile I/O cards to support the hot-swap application. If the I/O card is damaged, the maintenance person just takes one good-card with same model number to hot-swap the damaged one without stopping this redundant system. (FAQ-093)					
CAN/CANopen		COM1, COM3~14 can connect to one I-7530 (converter: RS-232 to CAN) to support CAN/CANopen devices and sensors. One WP-8xx7 supports a max. of 10 RS-232 ports to connect a max. of 10 I-7530. (*) (FAQ-086)					
CANopen Mast	er	Enable the I-8123W CANopen Master card to connect to other CANopen Slave devices. (FAQ-145)					
HART Solutions	s	Enable I-87H17W modules in slots 0 to 7 used to communicate with other HART devices.					
FTP Client		Enable the FTP Client to upload files from the PAC to a remote FTP server on a PC. (FAQ-151) The Soft-GRAF g_Alarm and g_Logger1 HMI objects also support FTP Client. (FAQ-146)					
Soft-GRAF HMI		Provide support for the Soft-GRAF HMI. The user can design the HMI screen using the Soft-GRAF Studio on the PC and then download it to the PAC to display the HMI on the PAC. (FAQ-146)					
Optional I/O	Functions (Refer to the	ISAGRAF PAC I/O Selection Guide for I/O Module list)					
	High Speed PWM Module	I-7088, I-8088W, I-87088W: 8-ch. PWM outputs, software support 1 Hz~100 KHz (non-continuous), duty: 0.1~99.9%					
PWM Output	DO Module as PWM	8-ch max. 250 Hz max. For Off=2 & On=2 ms. Output square wave: Off: 2-32766 ms, On: 2 - 32766 ms.  Optional DO Boards: I-8037W, 8041W, 8041AW, 8042W, 8050W, 8054W, 8055W, 8056W, 8057W, 8060W, 8063W, 8064W, 8068W, 8069W. (Relay Output boards cannot generate fast square wave)					
	Parallel DI Counter	8 ch. max. for 1 controller. Counter val: 32 bit. 250 Hz max. Min. ON & OFF width must > 2 ms. Optional DI boards: I-8040W, 8040PW, 8042W, 8046W, 8048W, 8050W, 8051W, 8052W, 8053W, 8053PW, 8054W, 8055W, 8058W, 8063W.					
Counter, Encoder, Frequency	Serial DI Counter	Counter input: 100 Hz max. Counter value: 0 ~ 65535 (16 bit) Optional serial I-87K DI boards: I-87040W, 87046W, 87051W, 87052W, 87053W, 87053W-A5, 87054W, 87055W, 87058W, 87059W, 87063W.					
	Remote DI Counter	All remote I-7K/I-87K DI modules support counters. 100 Hz max. value: 0 ~ 65535					
	High Speed Counter	I-87082W: 100 kHz max., 32-bit; I-8084W: 250 kHz max., 32-bit					
	Encoder	I-8093W: 3-axis Encoder Module, max. 1M Hz for quadrant input mode, max. 4 MHz for pulse/direction and cw/ccw input mode.  (FAQ-112) I-8084W: 250 kHz max., 4-ch encoder, can be dir/pulse, or up/down or A/B phase (Quad. mode), Not support Encoder Z-index.  (FAQ-100)					
		(FAQ-100)					
	Frequency	(FAQ-100)  I-87082W: 2-ch, 1 Hz ~ 100 kHz; I-87088W: 8-ch, 0.1 Hz ~ 500 kHz; I-8084W: 8-ch, 1 Hz ~ 250 kHz					

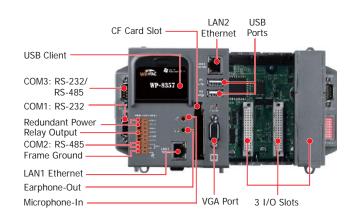
- \* Note: The COM5 ~ COM14 ports are located in the expansion boards if they are installed in slot 0~7 of WP-8xx7. WP-8137/8147 has no COM3 & COM4.
- \* ISaGRAF FAQ: www.icpdas.com > Support > FAQ > ISaGRAF Soft-Logic PAC
  \* ICP DAS recommends using NS-205/208 or RS-405/408 (Ring Switch) Industrial Ethernet Switches.



# Appearance







# Ordering Information \_

	1					
WP-8137-EN	WP-8147-EN	ISaGRAF based WinPAC-8000 with 1 I/O Slot (Multilanguage Version of OS)				
WP-8437-EN	WP-8447-EN	ISaGRAF based WinPAC-8000 with 4 I/O Slots (Multilanguage Version of OS)				
WP-8837-EN	WP-8847-EN	ISaGRAF based WinPAC-8000 with 8 I/O Slots (Multilanguage Version of OS)				
WP-8137-TC	WP-8147-TC	ISaGRAF based WinPAC-8000 with 1 I/O Slot (Traditional Chinese Version of OS)				
WP-8437-TC	WP-8447-TC	ISaGRAF based WinPAC-8000 with 4 I/O Slots (Traditional Chinese Version of OS)				
WP-8837-TC	WP-8847-TC	ISaGRAF based WinPAC-8000 with 8 I/O Slots (Traditional Chinese Version of OS)				
WP-8137-SC	WP-8147-SC	ISaGRAF based WinPAC-8000 with 1 I/O Slot (Simplified Chinese Version of OS)				
WP-8437-SC	WP-8447-SC	ISaGRAF based WinPAC-8000 with 4 I/O Slots (Simplified Chinese Version of OS)				
WP-8837-SC	WP-8847-SC	ISaGRAF based WinPAC-8000 with 8 I/O Slots (Simplified Chinese Version of OS)				
WP-8057		ISaGRAF based WinPAC-8000 without I/O Slot (Multilanguage Version of OS)				
WP-8357		ISaGRAF based WinPAC-8000 with 3 I/O Slots (Multilanguage Version of OS)				
WP-8757		ISaGRAF based WinPAC-8000 with 7 I/O Slots (Multilanguage Version of OS)				

## Software and Accessories -

ISaGRAF Development Software				
ISaGRAF-256	ISaGRAF Workbench Software Ver.3 (256 I/O Tags) with one USB Dongle			
ISaGRAF-32	ISaGRAF Workbench Software Ver.3 (32 I/O Tags)			
Note: No upgrade service from ISaGRAF-32 to ISaGRAF-256 is available. (ISaGRAF-32 can be used to control more than 32 I/O tags. Please refer to Ch. 3.4 of the ISaGRAF User Manual.)				
Accessories				
DP-660	24 VDC/2.5 A, 60 W and 5 VDC/0.5 A, 2.5 W Power Supply with DIN-Rail Mounting			
DP-1200 CR	24 VDC/5.0 A, 120 W Power Supply with DIN-Rail Mounting (RoHS)			
MDR-60-24 CR	24 VDC/2.5 A, 60 W Power Supply with DIN-Rail Mounting (RoHS)			
TPM-4100/TP-4100	10.4" (800 x 600) resistive touch panel monitor with RS-232 or USB interface Accessories: VGA cable, RS-232 cable, USB cable, Mounting clamps and screws			